
General Tolerance zones for profiled sub-shells

Diameter: +/- 0.2 mm

Height: +/- 0.25 mm

Material thickness according to: DIN

Straight length: 0.2 mm (the measurements for the initial samples from DE were taken by our measuring machine.)

Perpendicularity: 0.5 mm

Evenness of the material surface by the slot: 0.25 mm

Tool edges: + 0.1 / - 0.2

- Neckings of up to 0.6 mm in the slot area on each side may
- Impressions and material bulging up to a maximum of 0.3 mm on each side may occur due to manufacturing constraints
- Radius in an axial direction 180° to the slot + 5 mm

We evaluate the production-related versions of your request in detail in the offer.